



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200
Fax 613 632-5246

D5152-043
Job Sheet 187289



Part No: D5152-043

Job Qty: 15 pcs

DAG
21
9-88

Part Name: Aft Post Mount Assembly



Part Weight: 0 lbs

Status: New

Priority: Medium

Job Created: 11/29/18

Job Tracking No:

Created By: Jesse White

Due Date: 12/21/18

Type: Stock

Description:

Note: DWG REV B SHEET 1 IPP REV:A 15.01.09 NEW ISSUE DD VERF:JLM

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup Hrs	Run Hrs	Workcenter / Supplier	Lead Time	
110	Large Fab - Welded Assy-1	15 pcs	12/21/18		0.00	5.54	Large Fab - 1		JOL
							Large Fab - 10		
							Large Fab - 2		
							Large Fab - 3		
							Large Fab - 4		
							Large Fab - 5		
							Large Fab - 6		
							Large Fab - 7		
							Large Fab - 8		
							Large Fab - 9		
120	QC 9	15 pcs	12/21/18		0.00	0.00	QC 9 - 10		EL
							QC 9 - 18		
							QC 9 - 24		
							QC 9 - 43		
							QC 9 - 50		
							QC 9 - 9		
130	QC 5	15 pcs	12/21/18		0.00	0.00	QC 5 - 10		
							QC 5 - 12		
							QC 5 - 17		
							QC 5 - 18		
							QC 5 - 19		
							QC 5 - 22		
							QC 5 - 24		
							QC 5 - 3		
							QC 5 - 38		
							QC 5 - 42		
							QC 5 - 43		
							QC 5 - 49		
							QC 5 - 51		
							QC 5 - 58		
							QC 5 - 68		

					QC 5 - 9	
					QC 5 - 50	CL
					QC 5 - 30	
140	Spray Paint - 2 - B4B	15 pcs	12/21/18	0.00 1.57	Spray Paint - 1 - B4B	
					Spray Paint - 2 - B4B	
					Spray Paint - 3 - B4B	
					Spray Paint - 4 - B4B	
150	QC 14	15 pcs	12/21/18	0.00 0.00	QC 14 - 15	
					QC 14 - 2	
					QC 14 - 34	
					QC 14 - 38	
					QC 14 - 41	
					QC 14 - 51	
					QC 14 - 58	
					QC 14 - 59	
					QC 14 - 9	MAR 2 2 2019
					QC 14 - 68	DAS 40 9-89
160	Packaging 3-1 - Stock - B4B	15 pcs	12/21/18	0.00 0.00	Packaging 3 - 1 - B4B	
					Packaging 3 - 2 - B4B	
					Packaging 3 - 3 - B4B	
					Packaging 3 - 4 - B4B	
					Packaging 3 - 5 - B4B	
					Packaging 3 - 6 - B4B	
					Packaging 3 - 7 - B4B	
					Packaging 3 - 8 - B4B	
					Packaging 3 - 9 - B4B	
					Packaging 3 - 10 - B4B	
					Packaging 3 - 11 - B4B	
					Packaging 3 - 12 - B4B	
					Packaging 3 - 13 - B4B	
					Packaging 3 - 14 - B4B	
					Packaging 3 - 15 - B4B	
					Packaging 3 - 16 - B4B	
					Packaging 3 - 17 - B4B	
					Packaging 3 - 18 - B4B	
					Packaging 3 - 19 - B4B	
					Packaging 3 - 20 - B4B	
					Packaging 3 - 21 - B4B	
					Packaging 3 - 22 - B4B	
					Packaging 3 - 23 - B4B	
					Packaging 3 - 24 - B4B	
					Packaging 3 - 25 - B4B	
					Packaging 3 - 26 - B4B	
					Packaging 3 - 27 - B4B	LGoss MAR 2 2 2019
					Packaging 3 - 28 - B4B	
					Packaging 3 - 29 - B4B	
					Packaging 3 - 30 - B4B	
					Packaging 3 - 31 - B4B	
					Packaging 3 - 32 - B4B	
					Packaging 3 - 33 - B4B	
					Packaging 3 - 34 - B4B	
					Packaging 3 - 35 - B4B	
					Packaging 3 - 36 - B4B	
170	QC 21 - SA	15 pcs	12/21/18	0.00 0.00	QC 21 - SA - 21	DAS 21 MAR 2 5 2019
					QC 21 - SA - 70	9-89
Part Op 110 - Weld per dwg A/R S.S. rod Batch: _____						
Descriptions: 120 - QC9- Inspect visual per QSI004- Fusion Welds						
130 - QC5- Inspect part completeness to step on W/O						
140 - Spray Paint / NDT Room 5143304						
150 - QC14- Inspect Spray Paint						

160 - Identify as per dwg & Stock Location: _____
170 - QC21- Final Inspection - Work Order Release

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
D5152-3	Aft Post Mount	15 pcs (1 ea)	110-Large Fab - Welded Assy-1	5138003
D5152-7	Aft Step Post	15 pcs (1 ea)	110-Large Fab - Welded Assy-1	5088901

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
110-Large Fab - Welded Assy-1	D5152-3	15	14	0
	D5152-7	15	14	0

Part Specifications

Specifications could not be found.

Plex 1/25/19 11:17 AM Dart.Hadley.Shannon



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Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup Hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	15 Ea		12/21/18	0.00	0.00	Start Up Large Fab-3		
110	Large Fab	15 pcs		12/21/18	0.00	5.54	Large Fab 1		
120	QC	15 pcs		12/21/18	0.00	0.00	QC9		
130	QC	15 pcs		12/21/18	0.00	0.00	QC5		
140	SprayPaint	15 pcs		12/21/18	0.00	1.57	Spray Paint		RA 19-1-20
150	QC	15 pcs		12/21/18	0.00	0.00	QC14		
160	Packaging	15 pcs		12/21/18	0.00	0.00	Packaging3-2		
170	QC21-SA	15 Ea		12/21/18	0.00	0.00	QC21		

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
D5152-3	Aft Post Mount	15 Ea (1 ea)	90-Start up Operation	
D5152-7	Aft Step Post	15 Ea (1 ea)	90-Start up Operation	

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	D5152-3	15	9	0
	D5152-7	15	23	0

Part Specifications

Specifications could not be found.

Plex 11/29/18 1:57 PM dart.white.jesse

Entered: _____ Date: _____



WORK ORDER NON-CONFORMANCE / ROUTE UPDATE

NCR No. _____

Route update only ☐

Job: _____ Part No. _____	DISPOSITION Rework ☐ Scrap ☐ Use-as-is ☐	DEPARTMENT/PROCESS Skid-tube ☐ Machining ☐ Large Fab ☐ Cross tube ☐ Small Fab ☐ Finishing ☐ Eng. (Non-AW) ☐ Prod. Eng. Coord. ☐ Rec/Store/Packaging ☐ Engineering ☐ Water Jet ☐ Supplier ☐ Quality ☐			
Date :	Sequence #:	QTY Affected :		MRB (QSI042)	
Description Work Order Deviation			Disposition		
1270 Aberdeen Street Hawkesbury, ON K6A 1K7 CANADA TEL.: 1 813 632-5200 Email: sales@dartaero.com www.dartaerospace.com Date: 03/12/19 Date: 03/12/19			Completed By		
			Lead hand / Supervisor		
			QC / QA Coordinator		
Root Cause Operator ☐ Manufacturing Process ☐ Equip/Tooling ☐ Handling/Presservation ☐ Material ☐ Product Improvement ☐ Process Improvement ☐ Human Factors ☐ Container No: S161662 Part: D5152 - 043 Job No: 187289 Serial No/Batch: S161662 Revision: Inspector: Exp Date: Instructions: Various STC's			2 ☐ Positioned Wrong ☐ Outside Tolerance ☐ Drawing ☐ Finish ☐ Part Lost/Missing ☐ Misread led		